



Primer D

Self adhesive membrane primer

Primer D is a locally manufactured, solvent-based solution of polymer modified bitumens that promotes high adhesion.

Uses

- A fast drying bitumen primer for all surfaces prior to the application of the self-adhesive range.

Features

- Promotes intimate contact between substrate and tape compound
- Promotes high adhesion
- Fast drying
- Good wetting and penetration characteristics
- Can be applied by brush, roller or spray

Application

- Steel surfaces should be cleaned to a minimum standard of St2.
- Apply a thin uniform coat of **Primer D** to cleaned substrate and allow to tack dry.
- Drying time will be dependent upon prevailing conditions.
- Primed surfaces should be overcoated (taped) within approximately 8 hours of application, depending on site conditions, failing which repriming is required.

Safety

- **Primer D** is highly flammable and should not be applied in the vicinity of naked flames or sources of ignition.
- Avoid contact with the skin and the inhalation of vapors.
- Always ensure that adequate ventilation is provided.

Technical data

Properties	Imperial
Solids content	43%
Specific gravity	0,94
Drying time	±10 - 15 minutes touch dry
Flash point	< 24°C
Maximum service temperature	5°C to 70°C
Application temperature range	10°C to 55°C
Spread rate (concrete)	3 m ² / litre

Specifications are subject to change without notification. Results shown are typical but reflect test procedures used. Actual field performance will depend on installation methods and site conditions.

Storage

- Store in original containers in a cool, dry place away from sources of ignition.
- Maximum shelf life – 6 months.



Manufactured in SA
for SA conditions

version 001-201203

Disclaimer: The use of this product is beyond the manufacturer's control and liability is restricted to the replacement of material proven faulty. The manufacturer is not responsible for any loss or damage arising from incorrect usage. Specifications are subject to change without prior notice.

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